

SINGER

21W180

MACHINE NO. 21w180

*204800 Arm with 202036
204163 " Cap
200278X " " Screw
202248 " " " Washer
204235 " Position Pin (2)
200963E " Screw (3)
202005 " " Washer (3)
213113 " Shaft
204801 " " Bushing (back) with 202260
202260 " " " " Oil Packing (wick)
200341C " " " " Set Screw
204802 " " " (front) with 202036 and 202260
202260 " " " " Oil Packing (wick)
200502B " " " " " " Thumb Screw
202036 " " " " Position Pin
200352C " " " " Set Screw
204804 " " Connection with four 200054E (2)
200054E " " " Screw
204805 Balance wheel, 5-1/4 in. diam. (belt groove 2-3/4 in. diam.)
350419X " " Adjusting Screw with 200328C and 200335C
200328C " " Position Screw
200335C " " Set Screw
*213114 Bed with 203248, 203249, 203376, two each 200362C, 200516E,
202258 " Hinge Connection (2) 200840E and 202299
200570E " " " Screw (4)
203329 " Slide (back)
203207 " " (front)

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203470 Bobbin
203520 " Case
203648 " " Latch
*202056 " " " Pin
203473 " " " Plunger
203474 " " " Spring
203499 " " Lever
*204476 " " " Eccentric
204243 " " " " Position Pin
203506 " " " Fulcrum
200056E " " " " Screw
203478 " " " Slide Stud
203214 " " Tension Spring
200984C " " " " Regulating Screw
200594C " " " " Screw
203216 " " Washer (cloth)
203521 Bobbin Case complete, Nos. 200594C, 200984C, 202056, 203214,
203216, 203473, 203474, 203520 and
203648
204808 Face Plate with 200366X, 200368X, 200685E, 202087, 20209C,
204185, 204281 and two 200397X
200065C " " Screw (2)
204185 " " Thread Guide
200397X " " " " Set Screw
204809 Face Plate complete, Nos. 200309E, 200577XC, 202088, 204059,
204272, 204280, 204808 and 208440
203218 Feed Bar with 204189
203761 " " 203218 with 200214E, 201525E, and 204200
200214E " " Hinge Screw

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201525E	Feed Bar Hinge Screw Nut
204188	" " Spring
204189	" " " Hook
211531	" Dog, 46 needle hole, for needle sizes 16 and 18
200106E	" " Screw (2)
203233	" Driving Cam with 200382C and 200437C
204192	" " " Fork Lever
204193	" " " " " Connection with 200668C and 201525E
204194	" " " " " " Clamp with 200031F
200031F	" " " " " " " Pinch Screw
200668C	" " " " " " " Screw Stud
201525E	" " " " " " " " " Nut
200002E	" " " " " " " Hinge Screw
201522E	" " " " " " " " " Nut
204197	" " " " " " Shaft Collar with 200113F
200113F	" " " " " " " " Set Screw
204196	" " " " " " " Sleeve (split)
200043C	" " " " " " " " Set Screw
201524E	" " " " " " " " " Nut
204198	Feed Driving Cam Fork Lever complete, Nos. 204192 and 204193
200437C	" " " Position Screw
200382C	" " " Set Screw
204821	" " Rock Shaft
213931	" " " " 204821 with 200002E, 201522E and 204193
202305	" " " " Center (2)
200043C	" " " " " Set Screw (2)
204200	" " " " Crank with 204189 (on left side) and two 200383C
200383C	" " " " Crank Set Screw

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213007	Feed Lifting Cam with 202126
204202	" " " Fork with 200027E
200027E	" " " " Pinch Screw
202126	" " " Position Pin
200045E	" " " Screw
203236	" " Rock Shaft
203316	" " " " 203236 with 203238
202305	" " " " Center (2)
200043C	" " " " " Set Screw (2)
202276	" " " " Slide Block
203238	" " " " " " 202276 with 200243E
200243E	" " " " " " and 201531E
201531E	" " " " " " " " " Hinge Screw
201531E	" " " " " " " " " Nut
204206	" Regulating Handle
204288	" " " 204206 with 200098F, 202622, 204208,
204208	" " " 204209, 204213, 204289 and 204925
200098F	" " " " " " Adjustable Stop
200098F	" " " " " " Screw
204925	" " " " " " Washer
204209	" " " " Position Pin
204289	" " " " Shaft
204211	" " " " " Crank with 200098F
204212	" " " " " " Link
200271E	" " " " " " Hinge Screw (lower)
200291E	" " " " " " " " (upper)
200098F	" " " " " " Set Screw
204213	" " " " " Sleeve (split)
200362C	" " " " " " Set Screw

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202622 Feed Regulating Handle Shaft Sleeve Washer
202036 " " " Stop Pin
204298 Feed Regulating Handle complete, Nos, 200291E, 204211, 204212,
and 204288
244517 Hook (sewing)
235897 " 244517 with 240201, 249384 and two 201253F
238247 Hook and Bobbin Case complete, Nos. 203521 and 235897
213810 " Bevel Gear Socket, 24 teeth
200555X " " " " Screw
203242 " " Pinion, 24 teeth with two 200383C
200383C " " " Set Screw
203243 " Counter Shaft
203244 " " " Collar with two 200393C
200393C " " " " Set Screw
203245 " " " Driving Gear, 44 teeth with 200362C
and 200439C
213157 " " " " Gear 203245 with 200045E and
213007
200439C " " " " Gear Position Screw
200362C " " " " " Set Screw
203246 " " " Gear, 22 teeth, with two 200383C
200383C " " " " Set Screw
202299 " " " Oil Packing (wick)
200840E " " " " " " Stop Screw
213116 " Driving Shaft
203248 " " " Bearing with 202299
202299 " " " " Oil Packing (wick)
202126 " " " " Position Pin
200516E " " " " Screw

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203249	Hook Driving Shaft Pushing (eccentric)
202299	" " " " Oil Packing (wick)
200362C	" " " " Set Screw
213141	" " " Collar with two 200393C
200393C	" " " " Set Screw
249384	" Gib
201253F	" " Screw
210201	" Oiling Felt
203504	" Saddle with 200056E
200006E	" " Screw (2)
202622	" " " Washer (2)
213037	" Washer with 203476 and three 204243
203526	Hook Saddle complete, Nos. 200555X, 203478, 203499, 203504, 203506, 213037, 213810 and 238247
237837	Knee Lifter Connection Lever
215794	" " " " 237837 with 208507, 227309 and two 200262X
200262X	" " " Lever Hinge Screw
227309	" " " " Lifting Rod with 202302
202302	" " " " " " Cotter Pin
208507	" " Lifting Lever
200262X	" " " " Hinge Screw
204827	Needle Bar (hollow) with 200125F, 200175E, and 204250
213283	" " Connecting Link
200237C	" " " " Hinge Screw Stud
200380C	" " " " " " " " Set Screw
204249	" " " Stud with 200072C and 202277
202277	" " " " Oil Packing (wick)
200072C	" " " " Pinch Screw
204829	" " Frame
204830	" " " Driving Crank with two 200382C

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203154	Needle Bar Frame Driving Crank	204830 with 200932C, 201525E and 203155
204832	" " " " "	Connection (9-1/2 in. long)
215652	" " " " "	" 204832 with two
203155	" " " " "	201528F
201528F	" " " " "	Bearing (2)
200932C	" " " " "	" Check Nut
201525E	" " " " "	" Hinge Screw(2)
203114	" " " " "	" " " Nut (2)
203156	" " " " "	" Bell Crank with two 200387C
200387C	" " " " "	" Crank 203114 with two each 200932C, 201525E and 203155
202899	" " " " "	" Bell Crank Set Screw
200382C	" " " " "	" Stud
204838	" " " " "	Set Screw
201642	" " " " "	Pitman (7-1/2 in. long)
*204839	" " " " "	204838 with two 201528C
204641	" " " " "	" Ball Bearing with 204840 and two 200086C
*204840	" " " " "	" 204839 with 200878
200086C	" " " " "	" Cap
200737C	" " " " "	" Screw
200878	" " " " "	" 200737C with 201524E
201524E	" " " " "	" Nut
203155	" " " " "	" Bearing (right hand)
201528C	" " " " "	" Check Nut (left or right)
200932C	" " " " "	" Hinge Screw
201525E	" " " " "	" " Nut
204843	" " " " "	Position Stud (lower)

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204844 Needle Bar Frame Position Stud (upper)
200383C " " " " " Set Screw (2)
204250 " " Thread Guide
200175D " " " " Screw
200125F " Set Screw
204251 Presser Bar (hollow) with 200074F
207072 " " Bushing
20 399C " " " Set screw
204252 " " Lifter
200550C " " " Hinge Screw
208609 " " Lifting Bracket
204846 " " " " 208609 with 200403C
204254 " " " " Position Guide
200362C " " " " " " Set Screw
200403C " " " " Set Screw
204258 " " Spring
200494B " " Thumb Screw (pressure regulating)
202090 " Foot Hinge Pin
203013 " " Plate
215911 " " Shank
229882 Presser Foot (hinged) complete, Nos. 202090, 203013 and 215911
200074F " " Screw
202068 Spool Holder Base
200575X " " " Screw
204296 " " Wire
200079X " " " Hinge Screw
204297 Spool Holder complete, Nos. 200079X, 202068 and 204296

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213115 Take-up Cam with 200335C,200383C and 200430C
203172 " " Friction Washer
200430C " " Position Screw
200383C " " " " Check Screw
200335C " " Set Screw
213675 Take-up Cam complete, Nos. 200237C,200380C,213115 and 213285
204262 " Lever
206556 " " 204262 with 204263
204263 " " Bearing with 204264
204264 " " " Position Pin
200042F " " " Screw
201816 " " Roller
204266 Take-up Lever complete, Nos. 200042F,201816 and 206556
244048 Tension Disc
202090 " " Position Pin
208440 " Release Lever
200685E " " " Position Screw
200309E " " " Screw
202075 " " Plunger
204848 " " Slide with 203695
203695 " " " Spring
202407 " Spring
200632B " Stud
200397X " " Set Screw
201572B " Thumb Nut
204271 " Washer
204272 Tension complete, Nos. 200632B,201572B,202075,202407,204271,
and two 244048

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204274	Thread Controller Plate
200577XC	" " " Screw
202098	" " Roller
204275	" " " Guard
202084	" " " " Washer
200300C	" " " Screw
204276	" " Spring
204333	" " " Guard
200581X	" " " " Screw
202087	" " " Stop
202088	" " " Stud with 204925
200366X	" " " " Set Screw
204925	" " " " Washer
205987	Thread Controller complete, Nos. 200300C, 200581X, 202084, 202098, 204274, 204275 and 204333
204280	Thread Controller and Spring complete, Nos. 204276 and 205987
204281	" Retainer Guide Wire
202091	" " Sleeve
202092	" " Spring
204058	" " Stud
200368X	" " " Set Screw
204059	Thread Retainer complete, Nos. 202091, 202092 and 204058
211529	Throat Plate
203376	" " Position Pin
200577XC	" " Screw (2)

ACCESSORIES
FOR
MACHINE NO. 21w180

200157B Attachment Screw
203470 Bobbin (5)
227523 Bobbin Winder
225497 Screw Driver complete
128x3 Needles, size #20 (6)
228368 Knee Lifter Rock Lever
228213 Drip Pan
202485 Spool Holder and Tension
41400 Machine Rest Pin
120342 Oiler
225498 Screw Driver
225554 Wrench